





Product:	Sunglasses		
Scope:	Adults' and Children's Non-prescription	Protocol No.	TYCP-09002-US
	Sunglasses (Without Photosensitive Lens)	Version	1.0
		Issue Date	Oct 11, 2011
		Prepared by	Intertek HK - TFH
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Instructions to Vendors:

Dear Valued Vendor:

Product safety is a top priority at Taymark. We, with the assistance of Intertek, a CPSC-accredited third-party testing partner or lab, have identified the various rules and regulations as well as the necessary test requirements that we need to meet in our partnership to sell products in the United States. This has been assembled into our required Test Protocol. Each product that is supplied to us must comply with this Test Protocol and any required associated test protocol(s) identified within it.

You are required by the US Law to verify the products you provide to Taymark (or any other customer marketing to children in the USA) meet the required safety standards. Likewise, Taymark is required by US Law to assure that we have documentation to confirm that you have verified that your products meet the applicable safety standards. Once you have verified that the product(s) you have supplied to us conforms to the corresponding Test Protocol(s), and the testing was conducted within the past twelve (12) months, we ask that the appropriate representative from your company provide Taymark with the proper General Certificate of Conformity ("GCC") and the corresponding documentation that you used to support the GCC, including, where applicable and required, the CPSC-accredited third-party test data. For an example of an acceptable GCC, please go to http://www.cpsc.gov/about/cpsia/faq/elecertfaq.pdf.

Key

- †: Any element on the attached form with the following symbol ("†") is a Mandatory Requirement to which the product(s) or components of product(s) you supply to Taymark must conform. You must perform the associated test(s) and provide Taymark with the test data to support the fact that the test(s) was (were) conducted and that the product(s) or components of product(s) meets the described requirements. You are responsible for conducting the mandatory testing, and you are responsible for any expenses incurred as a result of conducting the test(s) (including, without limitation, the costs and expenses associated with providing any samples, testing, reporting, and preparing the General Certificate of Conformity).
- *: The symbol ("*") on the attached form indicates that additional charges may apply. Taymark's preferred Accredited Third-Party Testing Facility is Intertek. If you choose to use Intertek to conduct the mandatory testing, please reference Taymark and Taylor Corporation when submitting your requests for testing to Intertek as you may be able to take advantage of Taymark and Taylor Corporation's volume discount. You may contact Intertek for a price quote and any additional information they might need in order to conduct the required testing.

Additional Accredited Third-Party Testing facilities can be found at http://www.cpsc.gov/cgi-bin/labsearch/.

Note:

Where there is no applicable US standard, Intertek has chosen the most relevant International Standard to assess the product safety and performance. For undated references, the latest edition of the referenced document (including any amendments) applies.







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Attribute	Test Method / Standard	Requirement / Limit	Result
Supplemental Protocol(s)			
†* CA Prop 65	Intertek Protocol	Consent Judgment of related court cases based on	
(mandatory in state		California Proposition 65.	
California, US)			
		See http://oehha.ca.gov/prop65.html	
†* CPSIA Supplemental	TYCP-00001-US	Shall review against the CPSIA Supplemental and shall	
(For Children Product)		comply with all applicable requirements.	
		See CPSIA Supplemental Protocol posted at	
		http://www.taymarkinc.com.	
†* Children's Products	TYCP-16026-US	Shall review against the Children's Products Supplemental	
Supplemental		and shall comply with all applicable requirements.	
		See Children's Products (Non-toy) Protocol posted at	
*1 7	T 5 / 1	http://www.taymarkinc.com	
*† Toys	Toys Protocol	Shall comply with applicable requirement in the protocol.	
		Oct To a District Control of the William William Control of the Co	
		See Toys Protocol posted at http://www.taymarkinc.com .	
Chemical Analysis	10.050.4000		1
*Lead Content of Paints or	16 CFR 1303	Shall not contain Lead or Lead compounds in which the	
Similar Surface Coating	(scope widened)	Lead content is in excess of 0.009% by weight of the total	
*†Toxic Elements in	TPCH	content (90ppm). Shall comply with TPCH in those states with legislation.	
•	I IPCH	Total concentration of Pb, Cd, Hg and hexavalent Cr ≤	
Packaging Components		100ppm.	
		In lieu of testing, certificate of compliance may be	
		submitted if dated within one year.	
* Nickel Release (Other	EN 1811 /EN 12472	Should be less than 0.5µg/cm²/week.	
products intended to come	/European Regulation	Onodia Do 1033 triair 0.0µg/ori /Wook.	
into direct, prolonged skin	(EC)No. 1907/2006,REACH		
contact)	Annex XVII Item 27(Formerly		
(By Request Only)	Known as Directive		
(=)	94/27/EEC)		
Physical Characteristic	1 /	1	1
Overall Dimensions	ITS-M0059	Report dimensions, shall meet the label claims (If	
(L x W x H)		applicable)	
Overall Weight	ITS-M0059	Report weight, shall meet the label claims (If applicable)	
Construction &			•
Workmanship			

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Sharp Points / Edges	16 CFR 1500.48/1500.49 (Scope widened)	Shall have no sharp points/edges, other than those required for function.	
Defects	Visual Check	Shall have no discernible surface degradation, including crazing, shivering, denting, bubbles, cracks, stains, deformations, chips, fractures, heavy lines, waves, shear marks, scratches, scuff marks, indentations, or blisters.	
Workmanship	Visual Check	Shall have no components missing, malformed, and/or fractured.	
Performance			_
Functionality	ITS-M0061	Shall function as intended as received	
Lens Retention	ITS-M0061	Must be retained with a 5 lb. perpendicular force applied to the center of lens (both front and back)	
General Durability By Drop Test	ITS-M0053	No damage or fractures with 3 drop @ 5 ft. to a vinyl-tiled concrete floor.	
Hinge Durability	ITS-M0061	Shall function as intended after 250 open-close use cycles.	
†* Lens Impact Resistance (For FDA Requirement)	21 CFR 801.410	A statistically significant sample of glass lenses from EACH PRODUCTION BATCH must not fracture.	
		P.S. The results of the testing, a description of the test method, and of the test apparatus, as well as copies of invoice(s), shipping document(s), and records of sale or distribution shall be kept and maintained for a period of 3 years.	
* Lens Impact Resistance (For Pre-Purchase Evaluation Only)	21 CFR 801.410(d)(2)	12 submitted glass lenses must not fracture.	
Flammability	16 CFR 1500.44 (Referred from Guidance Document For Nonprescription Sunglasses)	Shall be less than 0.1 inch/second.	
Flammability	ANSI Z80.3, Section 4.3	Shall not ignite when burn under 200°C for 15 min.	
Cosmetic Quality	ANSI Z80.3, Section 4.4	Free of pits, scratches, grayness, water marks, bubbles, striae, local abberations, and inclusions so as not to impair vision.	
Refractive Power	ANSI Z80.3, Section 4.5.1	Within +1/8 diopter, -1/4 diopter within lens; Difference between lenses ≤ 3/16 diopter.	
Astigmatic Power	ANSI Z80.3, Section 4.5.2	≤ 1/8 diopter.	
Prismatic Power	ANSI Z80.3, Section 4.5.3	$\leq \frac{1}{4}$ prism diopter within lens, $\leq \frac{1}{2}$ prism diopter imbalance between lenses.	

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Transmittance Properties	ANSI Z80.3, Section 4.6.1 -	Shall meet requirements for luminous and mean	
	4.6.3	transmittance, traffic signal recognition and spectral	
		transmittance.	
Qualification of Lens Types	ANSI Z80.3, Section 4.7.1,	Shall meet requirements for polarizing lens, gradient density	
	4.7.3 & 4.7.4	lens, or uniform density lens.	
Variation in Density	ANSI Z80.3, Section 4.8	Density imbalance between lenses shall not exceed 0.12.	
* UV400 Claim (If applicable)	With reference to EN 1836	Shall meet the claimed performance.	
* Resistance To Perspiration	ISO 12870, Clause 4.7	No spot or color change after 8 hr;	
		No corrosion, surface degradation or coating separation after 24 hrs.	
		Condition: Put the frame above artificial perspiration solution	
		in an oven at 131 $\%$ (55 $\%$) for 24 hrs. Observation made	
		after 1st 8 hrs & then 24 hrs respectively.	
* Transit Testing	ISTA Procedure as	Packaged product shall be tested to applicable ISTA	
(By request only)	Appropriate to Package	procedure and method, based on package configuration.	
		Inspect package and product for damage upon completion	
		of test. Report results	
For Children's Sunglasses			
† Mechanical Hazards	16 CFR 1500.48-1500.53 &	Shall not contain any hazardous sharp points, sharp edges	
	16 CFR 1501	and small parts before and after use and abuse tests.	
Packaging Film	ASTM F963,	Shall be ≥ 0.03175 mm in actual thickness and	
	Section 4.12	≥ 0.03810mm in nominal thickness OR	
		Shall be perforated with defined holes so that a minimum of	
		1% of the area has been removed over any area of 1.18 x	
		1.18 in ² . (30 x 30 mm ²), if the average thickness is less than	
l abalina		0.03810mm.	
tOne Time Use Products	F.P. & L. Act	Manufacturar packer or distributed page 9 address (City	
Fair Packaging and Labeling		Manufacturer, packer, or distributor's name & address (City, state & zip).	
Act OR	(16 CFR 500) OR	Product identification.	
ACI OIL	NIST Uniform Laws and	Net quantity of contents shall be expressed in terms of	
†All Other Products	Regulations Handbook 130	weight or mass, measure, numerical count, or combination	
Uniform Packaging and	1 Togulations Hariabook 100	so as to give accurate information to facilitate consumer	
Labeling Regulations		comparison (U.S. and metric units).	
†Country of Origin Marking	19 CFR 134.11	Shall indicate country of origin legibly, permanently, and in	
, country or origin manning	10 01.10 11.11	comparable size and close proximity to any mention of	
		country other than country in which the article was	
		manufactured or produced. Shall be visible at point of	
		purchase.	
Parts Labeling	Visual Check	Shall match the actual content if present.	

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Use Labeling	ITS-M0060	Use/care instructions that are clear and understandable	
		shall be provided in language appropriate to destination	
		countries.	
Verify Label claims	ITS-M0060	Must comply with all claims	
Instructions	ITS-M0060	Shall provide an easy understandable instructions regarding	
		assembly, use and maintenance	

Remark: Additional tests may be incurred subject to the final samples reviewed by Intertek.

Note 1: Sampling Plan for FDA lens impact

Lot / batch size (pairs of sunglasses)	Sample size
2 to 8	2
9 to 15	3
16 to 25	5
26 to 50	8
50 to 90	13
91 to 150	20
151 to 280	32
281 to 500	50
501 to 1,200	80
1,201 to 3,200	125
3,201 to 10,000	200
10,001 to 35,000	315
35,001 to 150,000	500
150,001 to 500,000	800
500,001 to over	1,250