

TEST SPECIFICATION

Product:	Picture Frame		
Scope:	Picture frame made of all materials, including hanging, wall mounted and tabletop frame.	Protocol No.	TYCP-01003-US
		Version	1.0
		Issue Date	23 Sep, 2011
		Prepared by	Intertek HK - TFH
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Instructions to Vendors:

Dear Valued Vendor:

Product safety is a top priority at Taymark. We, with the assistance of Intertek, a CPSC-accredited third-party testing partner or lab, have identified the various rules and regulations as well as the necessary test requirements that we need to meet in our partnership to sell products in the United States. This has been assembled into our required Test Protocol. Each product that is supplied to us must comply with this Test Protocol and any required associated test protocol(s) identified within it.

You are required by the US Law to verify the products you provide to Taymark (or any other customer marketing to children in the USA) meet the required safety standards. Likewise, Taymark is required by US Law to assure that we have documentation to confirm that you have verified that your products meet the applicable safety standards. Once you have verified that the product(s) you have supplied to us conforms to the corresponding Test Protocol(s), and the testing was conducted within the past twelve (12) months, we ask that the appropriate representative from your company provide Taymark with the proper General Certificate of Conformity ("GCC") and the corresponding documentation that you used to support the GCC, including, where applicable and required, the CPSC-accredited third-party test data. For an example of an acceptable GCC, please go to <http://www.cpsc.gov/about/cpsia/faq/elecfaq.pdf>.

Key

†: Any element on the attached form with the following symbol ("†") is a Mandatory Requirement to which the product(s) or components of product(s) you supply to Taymark must conform. You must perform the associated test(s) and provide Taymark with the test data to support the fact that the test(s) was (were) conducted and that the product(s) or components of product(s) meets the described requirements. You are responsible for conducting the mandatory testing, and you are responsible for any expenses incurred as a result of conducting the test(s) (including, without limitation, the costs and expenses associated with providing any samples, testing, reporting, and preparing the General Certificate of Conformity).

: The symbol ("") on the attached form indicates that additional charges may apply. Taymark's preferred Accredited Third-Party Testing Facility is Intertek. If you choose to use Intertek to conduct the mandatory testing, please reference Taymark and Taylor Corporation when submitting your requests for testing to Intertek as you may be able to take advantage of Taymark and Taylor Corporation's volume discount. You may contact Intertek for a price quote and any additional information they might need in order to conduct the required testing.

Additional Accredited Third-Party Testing facilities can be found at <http://www.cpsc.gov/cgi-bin/labsearch/>.

Note:

Where there is no applicable US standard, Intertek has chosen the most relevant International Standard to assess the product safety and performance. For undated references, the latest edition of the referenced document (including any amendments) applies.

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Evaluation	Test Method / Standard	Requirement / Limit
Supplemental Protocol(s)		
*†CA Prop 65 (mandatory in state California, US)	Intertek Protocol	Consent Judgment of related court cases based on California Proposition 65. See http://oehha.ca.gov/prop65.html
*Children Product (Non-toy) (Required if the product is graded as a children product)	Refer to TYCP-16026-US	Shall comply with all requirements in TYCP-16026-US. See Children's Products (Non-toy) Protocol posted at http://www.taymarkinc.com .
<i>Note: Additional cost, sample size & TAT may be required if testing to one or more supplemental protocols is necessary. Please refer to the above referenced supplemental protocol(s) for additional information.</i>		
Chemical Analysis		
*Lead Content of Paints or Similar Surface Coating	16 CFR 1303 (Scope widened)	Shall not contain Lead or Lead compounds in which the Lead content is in excess of 0.009% by weight of the total content (90ppm).
*†Toxic Elements in Packaging Components	TPCH	Shall comply with TPCH in those states with legislation. Total concentration of Pb, Cd, Hg and hexavalent Cr ≤ 100ppm.
*†Formaldehyde Emissions (California, US)	Airborne Toxic Control Measure (ATCM) California Code of Regulations Title 17, § 93120	<p>The covered products include finished goods composed of or containing:</p> <ul style="list-style-type: none"> - Particleboard (PB); - Medium Density Fiberboard (MDF); - Thin MDF (≤ 8 mm in thickness); - Hardwood Plywood (HWPW) made with a composite core (veneer or composite). <p>1. It is the responsibilities of the importers and manufacturers to maintain chain of custody documentation which certifies the use of composite wood materials that meet CARB requirements. The documentation shall be retained for two years and readily accessible upon request.</p> <p>2. The label should include the fabricator's name, the date the finished good was produced and a marking to denote that the product was made with HWPW, PB, or MDF that complies with the applicable Phase 1 or Phase 2 emission standards in section 93120.2(a). Finished goods shall be labeled as having been made with no-added formaldehyde based resins or ULEF resins if this is so for all HWPW, PB, or MDF used in fabricating the finished goods.</p> <p>3. Document review of the following items are performed at additional charge:</p> <ol style="list-style-type: none"> Mill's Certificate by CARB TPC Certificate on wooden panel used Labeling on the product <p>Note: Intertek has received approval as a third party certifier (TPC) for certification of CARB. Please contact Intertek for details.</p>

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Physical Characteristic		
Overall Dimensions (L x W x H)	ITS-M0059	Report dimensions, shall meet the label claims (If applicable)
Overall Weight	ITS-M0059	Report weight, shall meet the label claims (If applicable)
Thickness (Transparent Material)	ITS-M0059	Report thickness; shall meet label claims (if applicable).
Thickness (Paper or Cardboard Material)	ITS-M0059	Report thickness; shall meet label claims (if applicable).
Maximum Picture Size (L x W)	ITS-M0059	Report actual, shall meet label claims (If applicable)
Picture Viewing Area (L x W)	ITS-M0059	Report actual, shall meet label claims (If applicable)
Parts Inventory	ITS-M0059	Shall meet label claims.
Construction & Workmanship		
Sharp Points / Edges	16 CFR 1500.48/1500.49 (Scope widened)	Shall have no sharp points/edges, other than those required for function.
Defects	Visual Check	Shall have no discernible surface degradation, including crazing, shivering, denting, bubbles, cracks, stains, deformations, chips, fractures, heavy lines, waves, shear marks, scratches, scuff marks, indentations, or blisters.
Workmanship	Visual Check	Shall have no components missing, malformed, and/or fractured.
Material Type	Visual Check	Report actual, shall meet label claims (If applicable)
Cross Cut Adhesion (Coated metal, wood or plastic surfaces only)	ASTM D3359 (modified)	Rating shall be 4B or better (less than 15% of the total area having flake of coating detached).
Performance Test		
Functionality	ITS-M0061	Shall function as intended as received
Hardware Durability (For movable/ adjustable components)	ITS-M0061	Shall withstand 100 cycles of use to its maximum deflections with no failure or adverse effects.
Fit of Photo	ITS-M0061	Should provide good fit of photo with no damage to photo edges while inserting into frame
Mounting Hardware (If applicable)	ITS-M0062	Shall withstand 3 times of product weight with no failure.
Tilt Resistance (For free standing frame)	ITS-M0015	Shall remain stable at 10° incline without tipping.
Resistance To Scratching Other Surfaces (For free standing frame)	ITS-M0058	No scratching of test surfaces (wood, glass, etc.) upon 3 cycles of 6" back and forth.
Drop Test (For non-fragile items)	ITS-M0053	No breakage or separation - 3 drops from 3 feet onto vinyl clad concrete floor.
Attachment Strength (For magnetic fixation)	ITS-M0028	Shall not detach from back attachment with 3-lbs pulling force along frame axis.

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Effects of Extreme Temperature & Humidity	ITS-M0007	16 hours at 0°F & 8 hours at 120°F / 95%RH. No failure or visual change.
*Resistance to Corrosion (For accessible metal components)	ASTM B117 (Modified)	Withstand 24 hours in 1% salt spray (fog) with no major corrosion or visual change. (Modification = 1% salt spray (fog))
*Moisture Content (Solid wood only)	Oven Dry Method	Shall be between 8% - 12%.
*Transit Testing (By request only)	ISTA Procedure as Appropriate to Package	Packaged product shall be tested to applicable ISTA procedure and method, based on package configuration. Inspect package and product for damage upon completion of test. Report results.
Labeling Requirement		
†One Time Use Products Fair Packaging and Labeling Act OR All Other Products Uniform Packaging and Labeling Regulations	F.P. & L. Act (16 CFR 500) OR NIST Uniform Laws and Regulations Handbook 130	Manufacturer, packer, or distributor's name & address (City, state & zip). Product identification. Net quantity of contents shall be expressed in terms of weight or mass, measure, numerical count, or combination so as to give accurate information to facilitate consumer comparison (U.S. and metric units).
†Country of Origin Marking	19 CFR 134.11	Shall indicate country of origin legibly, permanently, and in comparable size and close proximity to any mention of country other than country in which the article was manufactured or produced. Must be visible at point of purchase.
Parts Labeling	ITS-M0060	Shall match the actual content if present.
Use Labeling	ITS-M0060	Use/care instructions that are clear and understandable shall be provided in language appropriate to destination countries.
Instructions	ITS-M0060	Shall be legible and easy to understand; instructions shall be consistent with sample performance.
Verify Label Claims	ITS-M0060	Shall comply with all claims.
Safety Labeling for Magnets (For small or detachable magnets that could be swallowed)	ASTM F963, Section 5.17 & 5.3	Hobby and crafts items and science kit-type items for children over 8 years of age containing a loose as-received hazardous magnet or a loose as-received hazardous magnetic component shall bear the following label:  Warning This product contains (a) small magnet(s). Swallowed magnets can stick together across intestines causing serious infections and death. Seek immediate medical attention if magnet(s) are swallowed or inhaled.

Remark: Additional tests may be incurred subject to the final samples reviewed by Intertek.